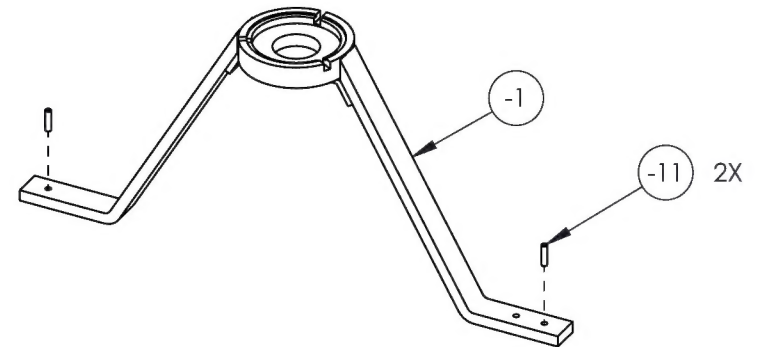
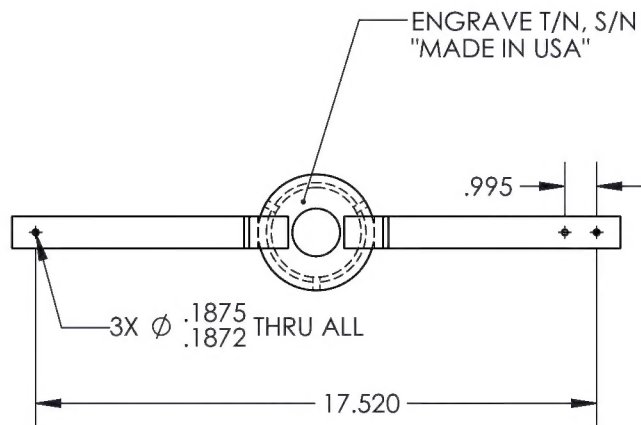
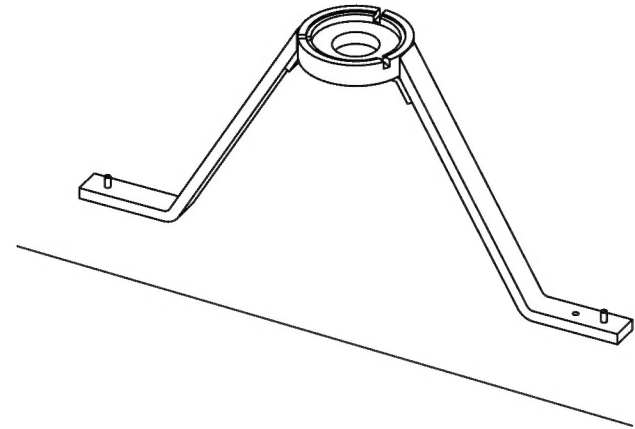
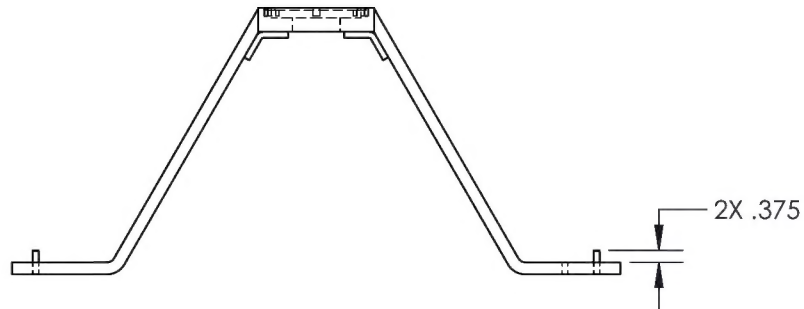




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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D TITLE WAS WRENCH IS C.T. HOLDER. ADDED NOTE REF. PRATT & WHITNEY T/N: PWC30331.	4/8/2014	DPD	RJC



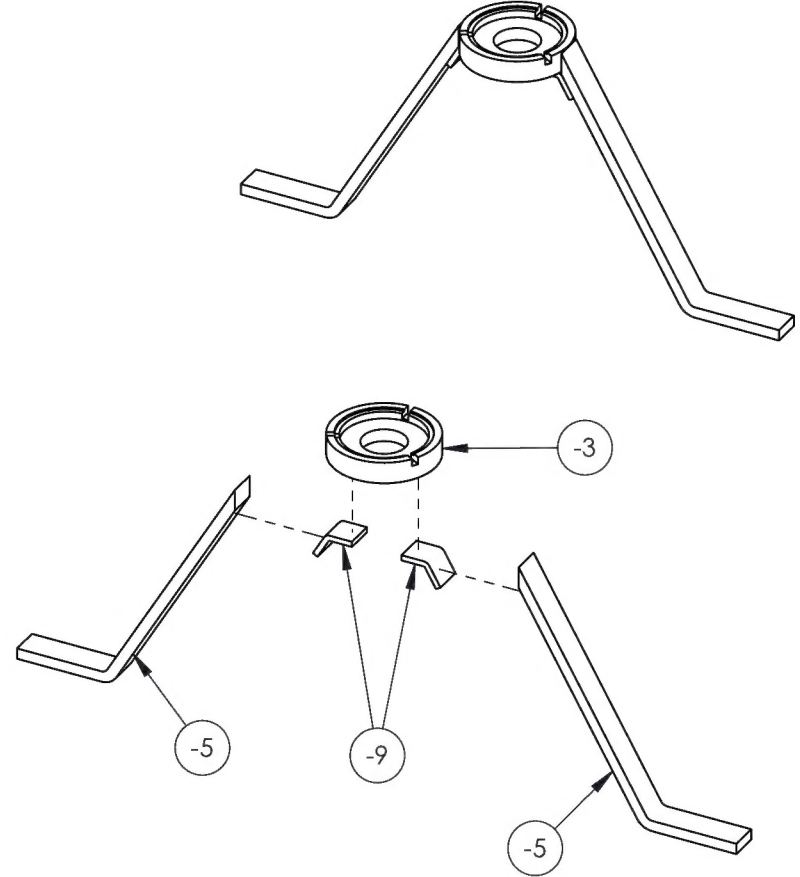
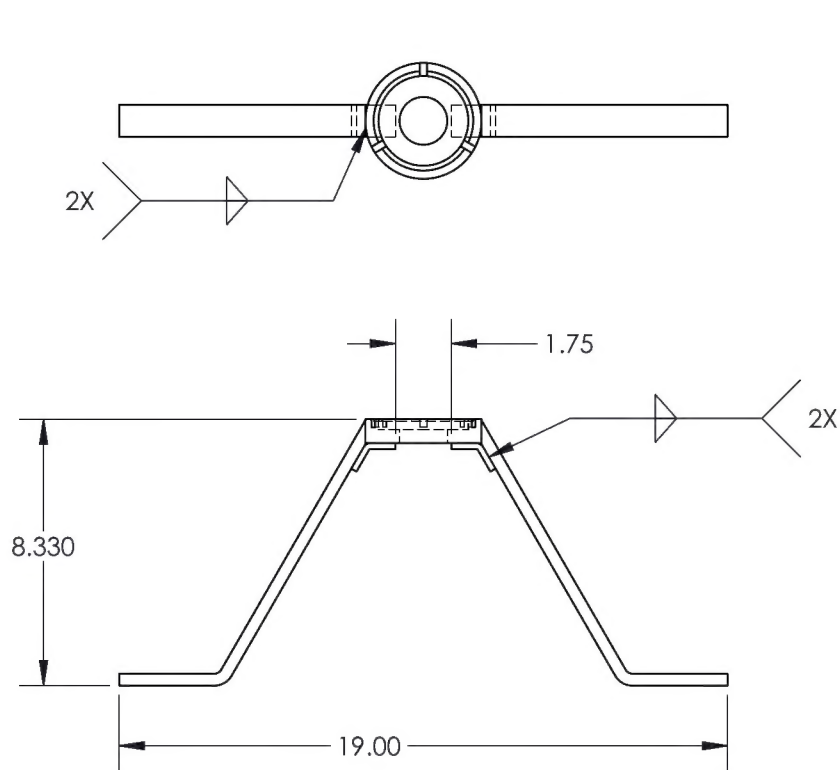
NOTE:
REF. PRATT & WHITNEY T/N: PWC30331.

ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
X		-1	1	WELDMENT			2
1		-3		RING	4140	Ø3-5/8 X 7/8	3
2		-5		BASE	1018	3/8 X 1 X 12-5/8	4
2		-9		DOUBLER	1018	3/16 X 1 X 1-7/8	5
	B/O	-11	2	DOWEL PIN	STEEL	Ø3/16 X 3/4 MCMaster-CARR #98381A508	1
ASSY -1							


 RED BARN MACHINE	
C.T. HOLDER	
RB PWC30331	
DWG NO.	REV A
MAT'L	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	APPROVED 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SPEC
SCALE 1:6	DATE 3/5/2012
SHEET 1 OF 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

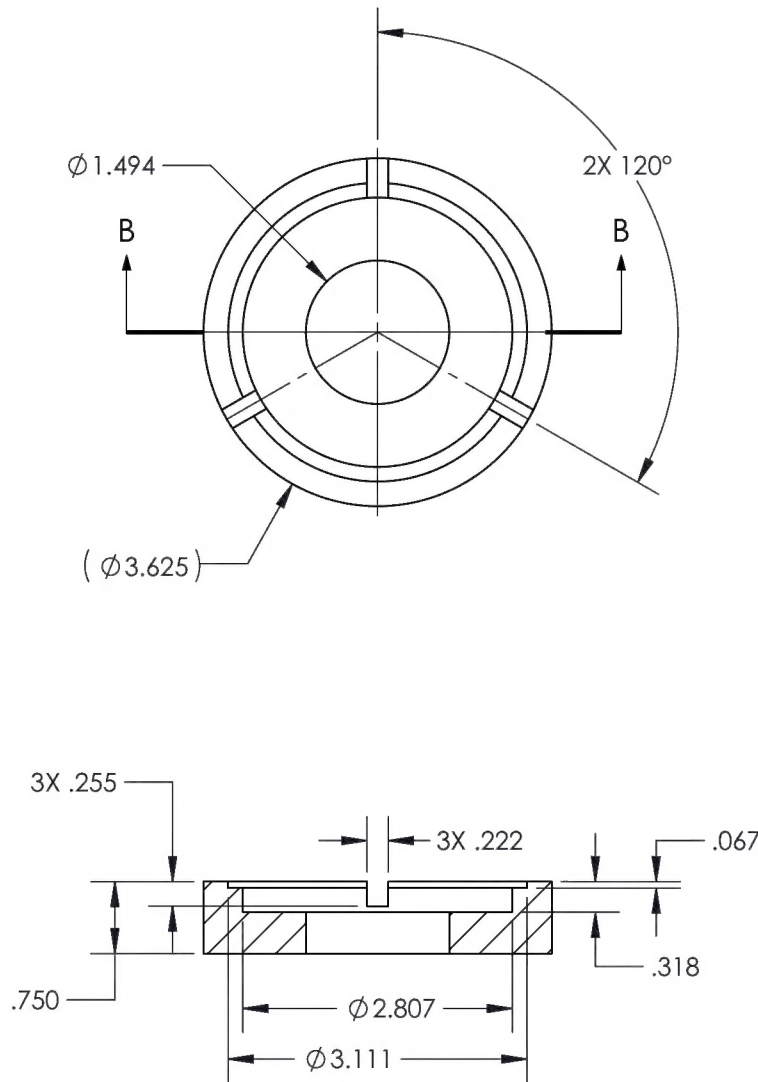


(-1)
WELDMENT

 RED BARN MACHINE	
C.T. HOLDER	
DWG NO. RBPWC30331-1	
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
DRAWN BY: GILBERT	
APPROVED <i>D. Weil</i>	
HEAT TREAT BLACK OXIDE	
FINISH	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
SCALE 1:6	DATE 3/5/2012
SHEET 2 OF 5	

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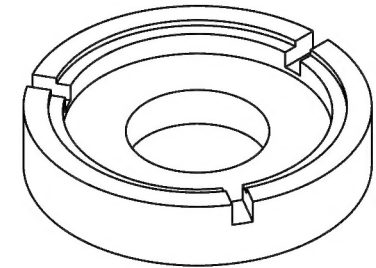
REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED


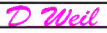


SECTION B-B

(-3)

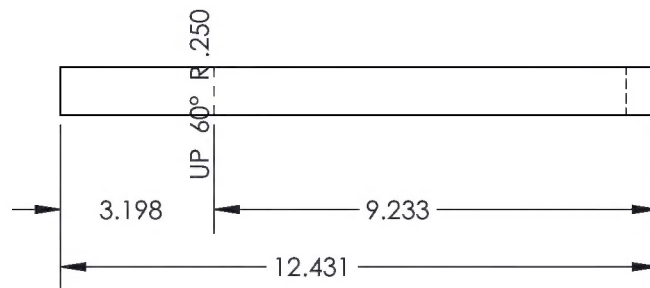
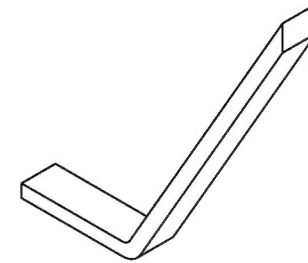
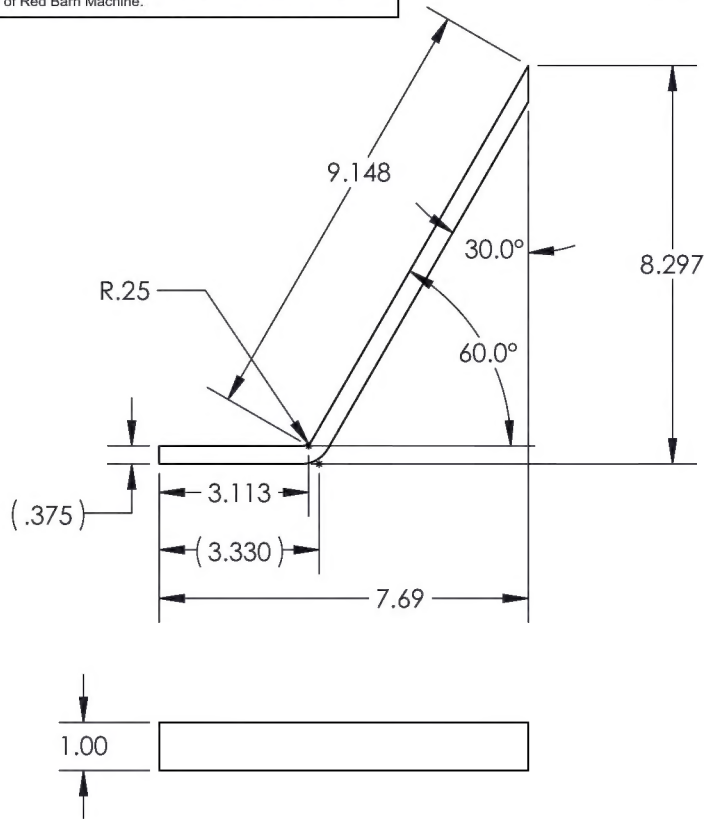
RING



 RED BARN MACHINE	
TITLE C.T. HOLDER	
DWG NO. RB PWC30331-3	REV A
MAT'L 4140	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SPEC USED ON MODEL
SCALE 1:2	DATE 3/5/2012
SHEET 3 OF 5	


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



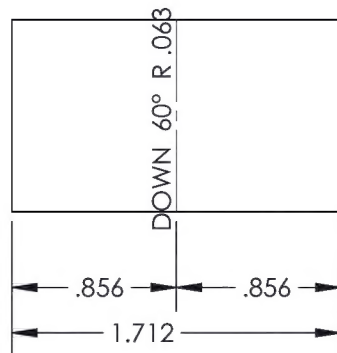
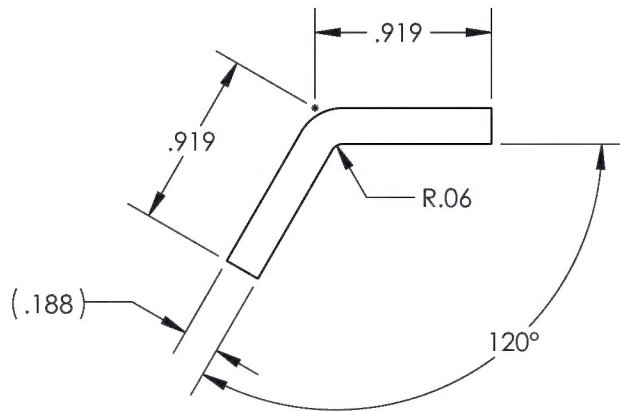
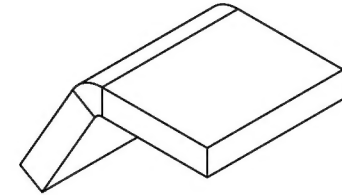
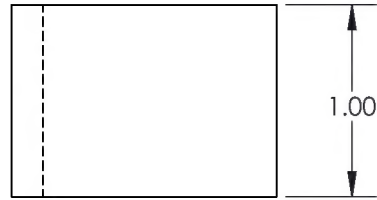
FLAT PATTERN
FOR REFERENCE ONLY

(-5)
BASE

 RED BARN MACHINE	
TITLE C.T. HOLDER	
DWG NO. RB PWC30331-5	REV A
MAT'L 1018	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH
FRACTIONS ± 1/32 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:4	DATE 3/5/2012
SHEET 4 OF 5	

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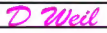
REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED



FLAT PATTERN
FOR REFERENCE ONLY

(-9)

DOUBLER

 RED BARN MACHINE	
TITLE C.T. HOLDER	
DWG NO. RB PWC30331-9	REV A
MAT'L 1018	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	APPROVED  HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	DATE 3/5/2012
SHEET 5 OF 5	